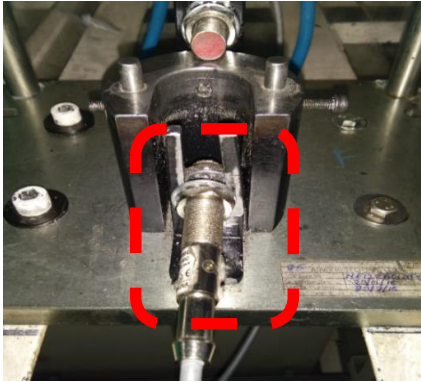
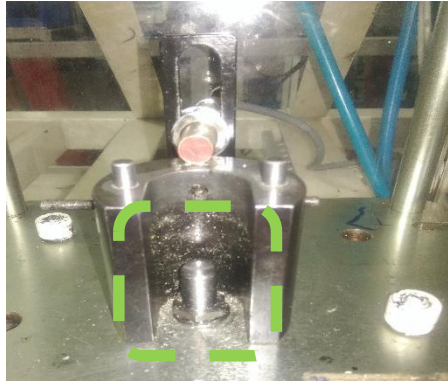




		TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
		TPM CIRCLE NAME :		LOSS NO./STEP	14								
Plant : P14		DEPT :	Maintenance	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M	

CELL :-	Assembly shop	CELL NAME :	Tensioner	M/C STAGE:	SPM			OPERATION:	Date code
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KAIZEN THEME : To improve the quality **KAIZEN IDEA :** Vertical mounting of sensor

PROBLEM PRESENT STATUS :	Different height position is not detecting 100%	COUNTERMEASURE:	Full metal sensor used & vertically mounted from bottom of job,	BENCHMARK:	
				TARGET:	0 No's
				KAIZEN START:	15.03.2018
				TARGET DATE:	20.03.2018
				KAIZEN FINISH:	20.03.2018

WHY-WHY ANALYSIS:		BEFORE	AFTER	TEAM MEMBERS:	Ganesan	Manjunath
Why1:- Different height position is not detecting				BENEFITS:-		
Why2:- Sensor cant detecting variable distance				<ol style="list-style-type: none"> Eliminated the sensor damage Quality improved 		
Why3 :- Sensor horizontally mounted				KAIZEN SUSTAINANCE		
Why4 :- Sensor distances is very less				WHAT TO DO:- Poka yoke audit		
Why5:- Sensor mounting position not good				HOW TO DO: Check sheet		
				FREQUENCY: Weekly		

ROOT CAUSE	Sensor horizontal mounted	RESULTS:	<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  <p>Q not ok</p> <p>Before</p> </div> <div style="text-align: center;">  <p>Healthy condition</p> <p>After</p> </div> </div>	SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT				
REGISTRATION NO.:	P14/QM/2018/038			SR. No	CELL/ PRODUCT	TDC	RESP.	STATUS
DATE:	28.03.2018			1	Tensioner A128-2	10.04.18	Ganesan	Pending
REGISTERED BY:	Mr. Nigama							
MANGERS SIGN:	Mr. Dinesha M			HD SCOPE INFORMATION IN OTHER PLANT				
				SR. No	Plant	WHEN	WHOM	STATUS